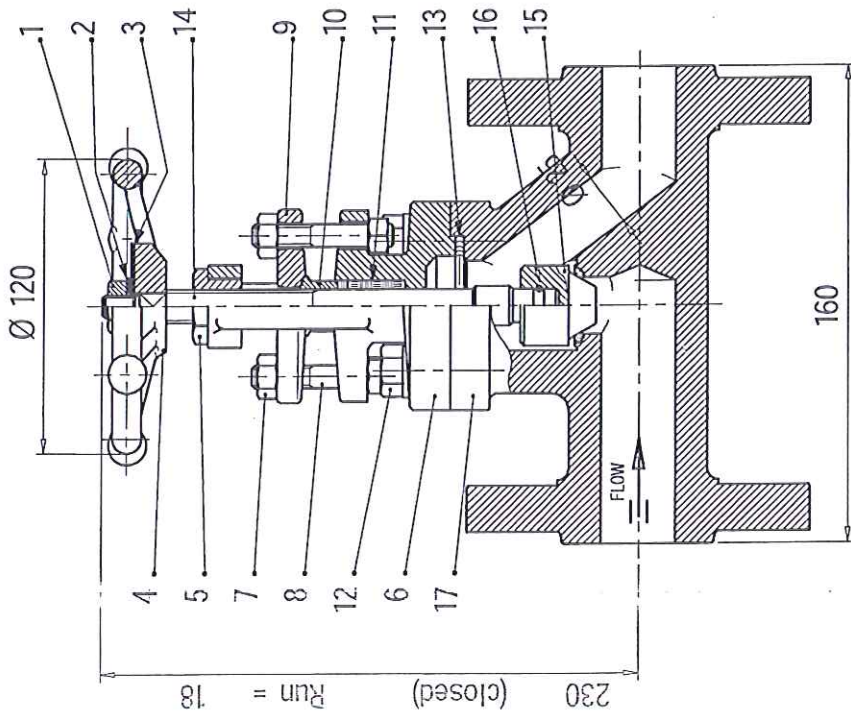


POS	PART NAME	MATERIAL	No.
1	NUT	CARBON STEEL	1
2	WASHER	CARBON STEEL	1
3	NAMEPLATE	ALUMINIO	1
4	HANDWHEEL	ASTM A105N	1
5	YOKE SLEEVE	AISI416	1
6	BONNET	DIN 17243 (1.0460) C22.8	1
7	GLAND NUT	EN 10269 - C35	4
8	GLAND STUD	EN 10269 - C35	2
9	GLAND FLANGE	ASTM A105N	1
10	PACKING GLAND	A479 TP316	1
11	PACKING	GTJ+TE.GRAFITE	1
12	BOLTS	21CrMoV 5.7 - 1.7709	4
13	GASKET	A479 TP316 GRAPHITE	1
14	STEM	EN 10272, (1.4006) X12Cr13I	1
15	DISC	EN 10272, (1.4006) X12Cr13I	1
16	WIRE JOINT	A479 TP316L	1
17	BODY	DIN 17243 (1.0460) C22.8	1

General Notes

- FLANGES ACCORDING TO DIN 2501.
- INTEGRAL STELLITED SEAT VALVE.

REV. 0	REV. 1	REV. 2	REV. 3	REV. 4
DATE: 10/01/2005	DATE:	DATE:	DATE:	DATE:
CUSTOMER: SIEKMANN ECONOSTO GMBH & P.O. No.: 90020020P STOCK / DIN-GLOBE VALVES TAG No.: DAVR41600IE001 ITEM No.: 1				
DESCRIPTION: GLOBE VALVE OS#Y BB FB FL DIN DN15 " C22.8/1.4006/INT+13C- PN40 FORM C				
CLASS: PN40		WEIGHT 4		
SIZE: DN15		KG:		
DRAW: RAOUL-PARSAN CHECKED: Fogaroli				
TUV ACCREDITED ANSI-RAB QMS ISO 9001 REGISTRATION NO. 10001				
API 6A 0425 API 6D 0251 API 600 0003				
POS. 001 JOB: 040543 4B-SK 213 FORGED STEEL VALVES LWF				
DOCUMENT: 040543 SHEET: 001				

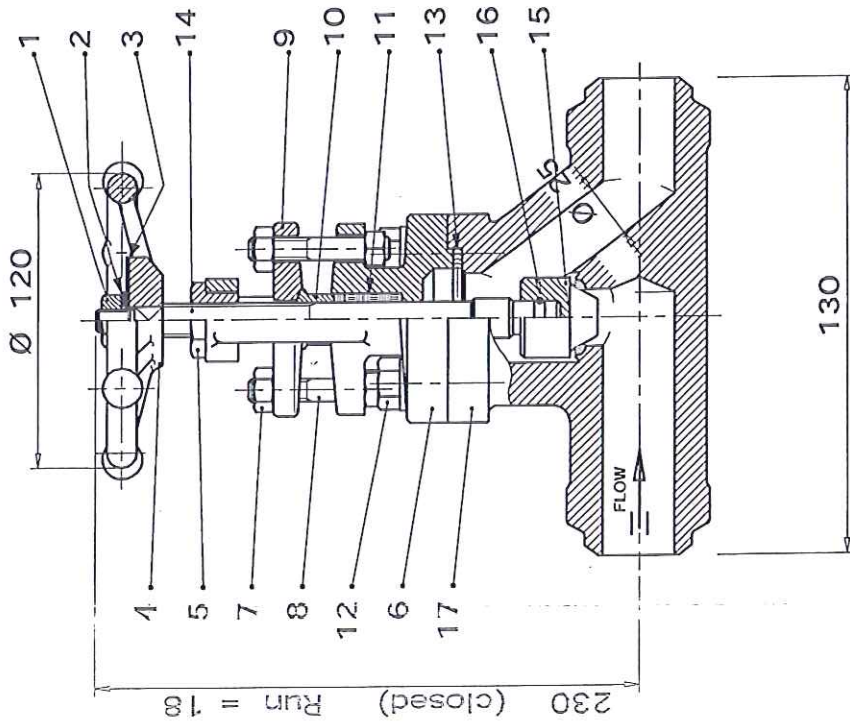


POS	PART NAME	MATERIAL	No.
1	NUT	CARBON STEEL	1
2	WASHER	CARBON STEEL	1
3	NAMEPLATE	ALUMINIO	1
4	HANDWHEEL	ASTM A105N	1
5	YOKE SLEEVE	AISI416	1
6	BONNET	DIN 17243 (1.0460) C22.8	1
7	GLAND NUT	A194 Gr.2H	4
8	GLAND STUD	EN 10269 - C35	2
9	GLAND FLANGE	ASTM A105N	1
10	PACKING GLAND	A479 Tp316	1
11	PACKING	GTJ+TE.GRAFITE	1
12	BOLTS	21CrMoV 5.7 - 1.7709	4
13	GASKET	A479 Tp316 GRAPHITE	1
14	STEM	EN 10272, (1.4006) X12Cr13	1
15	DISC	EN 10272, (1.4006) X12Cr13	1
16	WIRE JOINT	A479 TP316L	1
17	BODY	DIN 17243 (1.0460) C22.8	1

General Notes

- FLANGES ACCORDING TO DIN 2501.
- INTEGRAL STELLITED SEAT VALVE.

REV. DATE:	REV. DATE:	REV. DATE:	REV. DATE:	REV. 0	DOCUMENT: 040543	SHEET: 003		
CUSTOMER: SIEKMANN ECONOSTO GMBH &			P.O. No.: 90020020P STOCK / DIN-GLOBE VALVES			TAG No.: DAVR418001E001		
DATE: 10/01/2005			ITEM No.: 3			CLASS: PN40		
DESCRIPTION: GLOBE VALVE OS#Y BB FB FL DIN			DN25 " C22.8/1.4006/INT+13C+ PN40 FORM C			DRAW: RAOUL-PARSAN		
CHECKED: Fogaroli			ACCREDITED			API 6A 0425 API 6D 0251 API 600 0003		
TUV RAB QHS			TUV RAB QHS			FIG. No.: 4B-SK 215		
POS. 003			JOB: 040543			LVE FORGED STEEL VALVES		

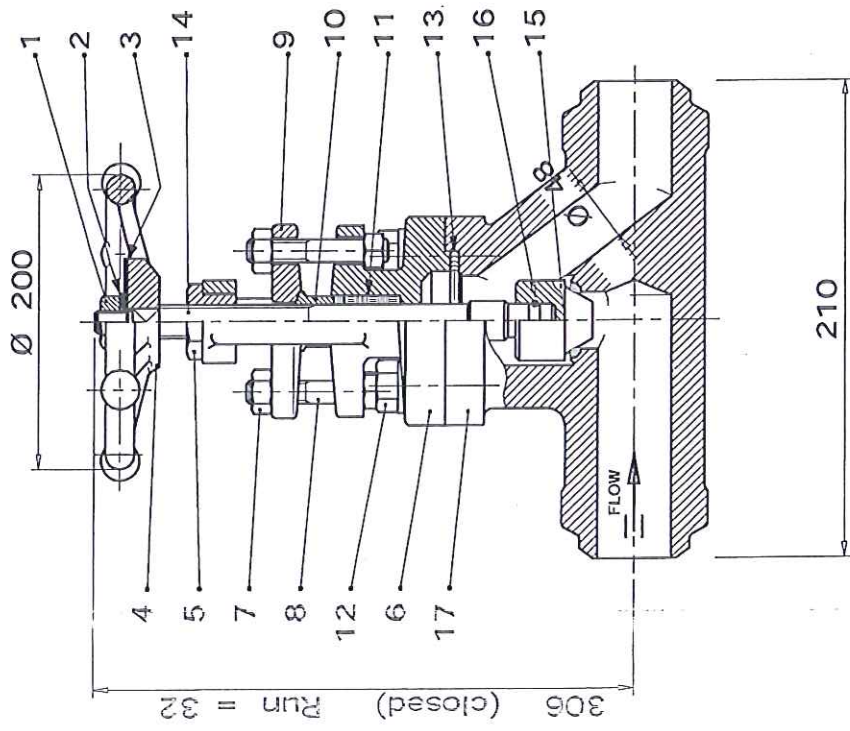


POS	PART NAME	MATERIAL	No.
1	NUT	CARBON STEEL	1
2	WASHER	CARBON STEEL	1
3	NAMEPLATE	ALUMINIO	1
4	HANDWHEEL	ASTM A105N	1
5	YOKE SLEEVE	AISI416	1
6	BONNET	DIN 17243 (1.0460) C22.8	1
7	GLAND NUT	A194 Gr.2H	4
8	GLAND STUD	EN 10269 - C35	2
9	GLAND FLANGE	ASTM A105N	1
10	PACKING GLAND	A479 Tp316	1
11	PACKING	GTJ+TE.GRAFITE	1
12	BOLTS	21CrMoV 5.7 - 1.7709	4
13	GASKET	A479 Tp316 GRAPHITE	1
14	STEM	EN 10272, (1.4006) X12Cr13	1
15	DISC	EN 10272, (1.4006) X12Cr13	1
16	WIRE JOINT	A479 TP316L	1
17	BODY	DIN 17243 (1.0460) C22.8	1

General Notes

- BW ACCORDING TO DIN 2559
- INTEGRAL STELLITED SEAT VALVE.

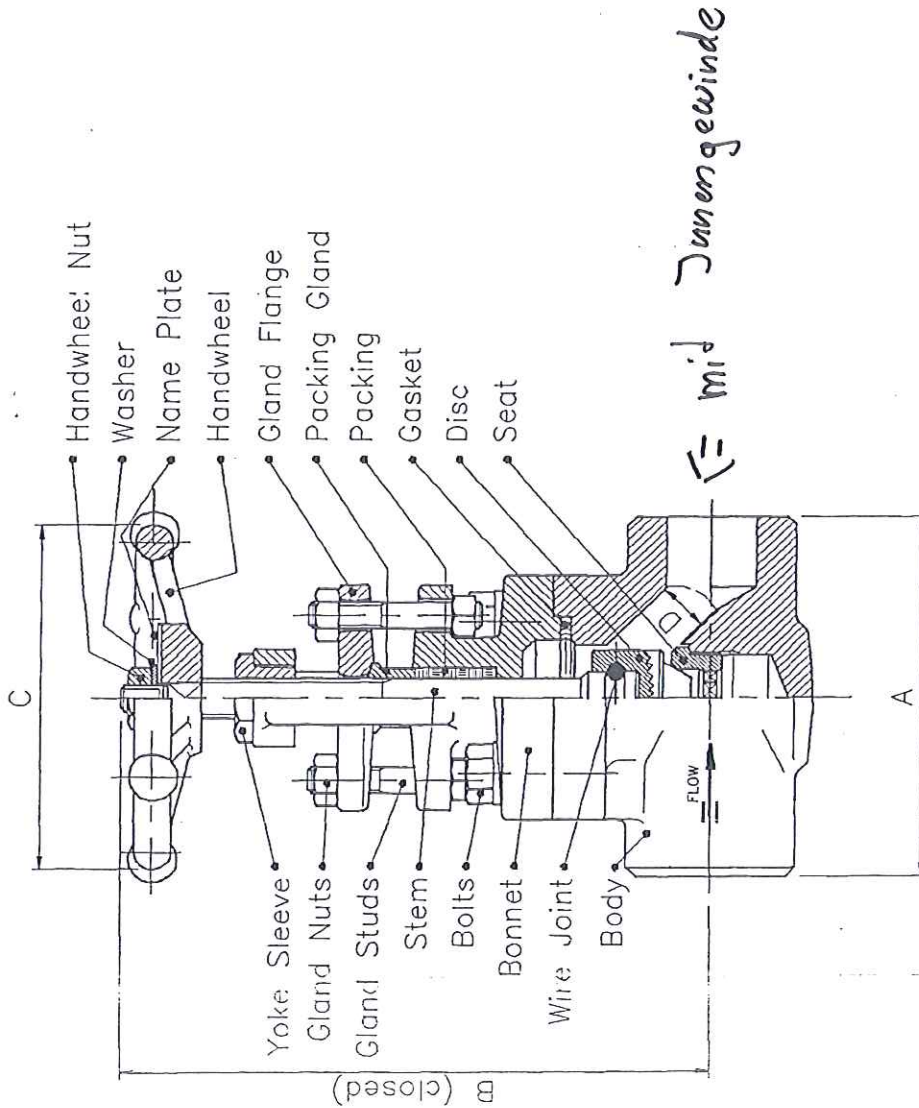
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POS	PART NAME	MATERIAL	No.
1	NUT	CARBON STEEL	1
2	WASHER	CARBON STEEL	1
3	NAMEPLATE	ALUMINIO	1
4	HANDWHEEL	ASTM A105N	1
5	YOKE SLEEVE	AISI416	1
6	BONNET	DIN 17243 (1.0460) C22.8	1
7	GLAND NUT	A194 Gr.2H	4
8	GLAND STUD	EN 10269 - C35	2
9	GLAND FLANGE	ASTM A105N	1
10	PACKING GLAND	A479 Tp316	1
11	PACKING	GTJ+TE.GRAFITE	1
12	BOLTS	21CrMoV 5.7 - 1.7709	4
13	GASKET	A479 Tp316 GRAPHITE	1
14	STEM	EN 10272, (1.4006) X12Cr13	1
15	DISC	EN 10272, (1.4006) X12Cr13	1
16	WIRE JOINT	A479 TP316L	1
17	BODY	DIN 17243 (1.0460) C22.8	1

General Notes
 -BW ACCORDING TO DIN 2559
 -INTEGRAL STELLITED SEAT VALVE.

REV. DATE:	REV. DATE:	REV. DATE:	REV. DATE:	REV. 0 DATE: 10/01/2005
CUSTOMER: SIEKMANN ECONOSTO GMBH & P.O. No.: 90020020P STOCK / DIN-GLOBE VALVES TAG No.: DAVR43B001E001 ITEM No.: 8				
DESCRIPTION: GLOBE VALVE OS#Y BB FB FL DIN PN50 " C22.8/1.4006/INT+13C- PN40 BW				
CLASS: PN40		DRAW: RAOUL-PARSAN		
SIZE: DN50		CHECKED: Fogaroli		
WEIGHT 23 KG.		API 6A 0425 API 6D 0251 API 600 0003		
SHEET: 008		TÜV QMS ACCREDITED ANSI-RAB ISO 9001 ISO 14001 ISO 45001		
INVENTORY: 040543		POS. 008 JOB: 040543 FIG. No.: 4B SK 218 BW60,3x4 sc.210 FORGED STEEL VALVES LWF		



CUSTOMER SIEKMANN & CO ECONOSTO GMBH

P.O. No. STOCK ORDER

TAG No. AAVR637001E001

LVF JOB No. 971119

General Notes

-BW IN ACCORDING TO ANSI B16.25.

SIZE	A	B	C	D	RUN	WEIGHT	FIG. NR.	ITEM	NR. Pieces
1/2"	90	155	78	12	12	2.1	B 203		
3/4"	110	182	100	17	17.5	3.3	B 204	2	12
1"	127	212	118	22	21.5	5.4	B 205		
1 1/4"	155	240	140	28	27	7.9	B 206		
1 1/2"	170	250	140	34	29	10.7	B 207		
2"	210	300	170	43	36	16	B 208		

GLOBE VALVE

CI.800 lbs. BOLTED BONNET

DRAWN	Belotti	Rev. 0	Date 30/10/1997
CHECKED	Fogazoli	Rev.	Date
COMPILED	Belotti	Rev.	Date

SINGERT

Bvdi

ITALIA

TUVE

LWF

FORGED STEEL VALVES

A105N	Dis. NR.
F6/F6*	B-200 BW

POS.	PART NAME	MATERIAL	No.
1	NUT	Carbon steel	1
2	WASHER	Carbon steel	1
3	NAME PLATE	Aluminium	1
4	HANDWHEEL	ASTM A105N	1
5	GLAND NUTS	A194 Gr.2H	4
6	GLAND STUDS	AISI410	2
7	B/B BOLTS	A193 B7	4
8	YOKE SLEEVE	AISI416	1
9	GLAND FLANGE	ASTM A105N	1
10	PACKING GLAND	A479 TP316	1
11	PACKING	GRAPHOIL	1
12	BONNET	ASTM A105N	1
13	GASKET	F316+GRAFITE	1
14	SEAT	A479 TP410+ST.6	1
15	BODY	ASTM A105N	1
16	STEM	A479 TP410	1
17	DISC	A479 TP410	1
18	WIRE JOINT	A479 TP316L	1
19			
20			
21			
22			
23			
24			
25			